

INSTALLATION AND OPERATING INSTRUCTIONS

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Assembly instructions



fig. 01



fig. 02

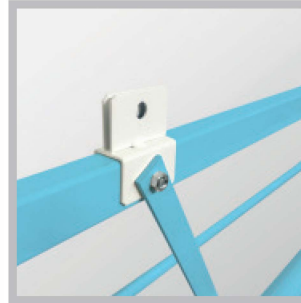
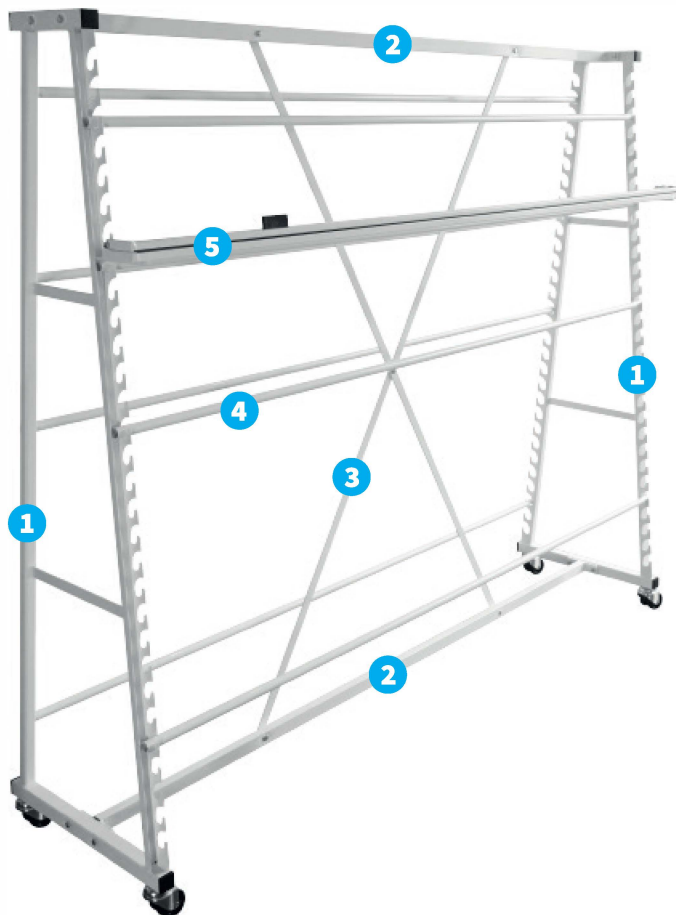


fig. 03



fig. 08

**Step 01**

For the base frame, screw the two side elements **1** at the top and bottom each with a connecting bar **2** (fig. 01).

Step 02

First screw the two cross bars **3** to the base frame and then to each other in the centre (fig. 02). In this step, you would need to attach the two brackets supplied to the upper connecting bar for labelling the roll stand (fig. 03).

Step 03

Now insert the bars for the rolls **4**. The individual bars can be positioned as required (fig. 04/05).



fig. 04

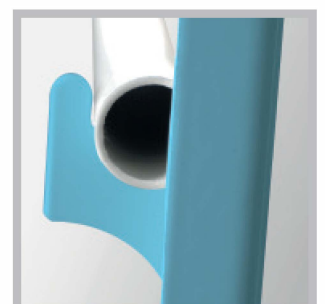


fig. 05

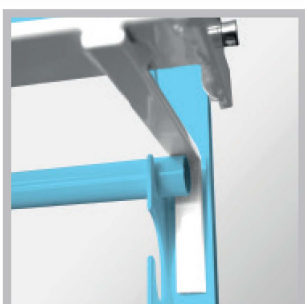


fig. 06

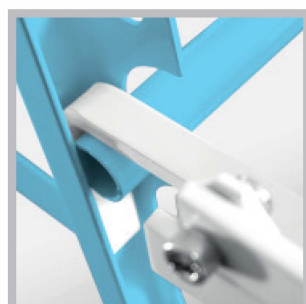


fig. 07

Step 04

The cutting device **5** is attached from above behind a bar **4** and is thereby fixed (fig. 06/07). The blades of the cutting device are exchangeable (fig. 08).

Assembly time: 20 - 30 min.